



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DSI 9410-011
Job Sheet 183538



Part No: DSI 9410-011

Job Qty: 4 ea

Part Name: Amends Installation Of D350-591-311/-312 Steps



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC IPP rev:B as per dwg RevB DD 10.03.03 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/24/18	10/24/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 01 2018
110	Packaging	4 pcs	10/24/18	10/24/18	0.00	0.00	Packaging1-5		OCT 01 2018
120	QC	4 pcs	10/24/18	10/24/18	0.00	0.00	QC4		OCT 01 2018
130	Packaging	4 pcs	10/24/18	10/24/18	0.00	0.00	Packaging3-2		OCT 01 2018
135	DC	4 pcs	10/24/18	10/24/18	0.00	0.00	DC		OCT 01 2018
140	QC21-FG	4 Ea	10/24/18	10/24/18	0.00	0.00	QC21		OCT 01 2018

Part Op 130 - Identify and pack for shipping as per PPP DSI 9410-011 Location:FG123 _____ PPP rev: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP DSI 9410-011 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	32 Ea (8 ea)	90-Start up Operation	5083012
D2732-030	Rubber Cushion - 3"	16 Ea (4 ea)	90-Start up Operation	509252
D3595-200-300	Rubber Cushion 2.00" Wide X 3.00" Long	8 Ea (2 ea)	90-Start up Operation	5095312
MS21042L4	Nut	32 Ea (8 ea)	90-Start up Operation	5094597
NAS1149D0463J	Washer	64 Ea (16 ea)	90-Start up Operation	5089299

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-15A	32	685	0
	D2732-030	16	296	0
	D3595-200-300	8	138	0
	MS21042L4	32	4,030	0
	NAS1149D0463J	64	7,088	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																										
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Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval																																										
Description / Order Deviation				Disposition																																												
Dart Aerospace Ltd. 1270 Aberdeen Street Richmond, BC V6V 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S114861 Part: DSI 9410-011 Job No: 183538 Serial No/Batch: S114861 Revision: Inspector: Exp Date: Instructions: TC STC SH92-6 Issue 1 Def FA and STC SH967NE 04/12/21, BRAZIL 1																																																
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OTHER : _____																																																

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

REFERENCE ONLY

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

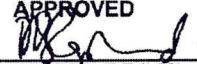
FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591. PRIOR TO INSTALLING THE DSI 9410-011 KIT.

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS AT CHANGE 002 AND SUBSEQUENT.

QTY -041	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	J	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED	AP	TITLE	SCALE
DE APPR.	HA	STEP MODIFICATION KIT	NTS
DATE	08.09.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	